

# Magnetic grippers – electrical controlled





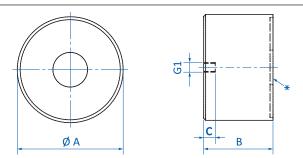
### **Product notes**

- > Safe handling of sheet metal or ferromagnetic workpieces with or without recesses
- > Very high holding force thanks to high-performance permanent magnet
- > Safe holding of the workpiece during power failures
- > NC normally closed
- > Short cycle times for thin and/or alloyed metal sheets thanks to negligible residual magnetism after switching off the magnetic force
- > No compressed air required
- > Very energy-efficient as a short electrical pulse is only required for product release
- > Robust design
- > Indicated holding forces are valid for direct placement, without air gap, on the flat holding surface

### Technical data

Item no.	MG35	MG55	MG70	
Principle of operation	Electrical	Electrical	Electrical	
Rated power [W]	4.6	9	13.3	
Gripping force [N]	160	420	720	
Residual gripping force [N]	<1	< 1	< 1	
Operating voltage of the switch-off coil [V]	24	24	24	
Power-on time [ED]	25 % ED at < 2 min.	25 % ED at < 2 min.	25 % ED at < 2 min.	
Min. recommended sheet thickness [mm]	3	4.5	6	
Protection class	IP65	IP65	IP65	
Max. operating temperature [°C (°F)]	0 - 70 (32 - 158)	0 - 70 (32 - 158)	0 - 70 (32 - 158)	
Weight [g]	200	500	900	
Suitable fittings	270.448	270.449	270.450	

### Dimensions



## \* = Holding surface

Item no.	MG35	MG55	MG70
G1	M4	M5	M8
<b>Ø A</b> [mm]	35	55	70
<b>B</b> [mm]	30	36	45
<b>C</b> [mm]	5	6	8

